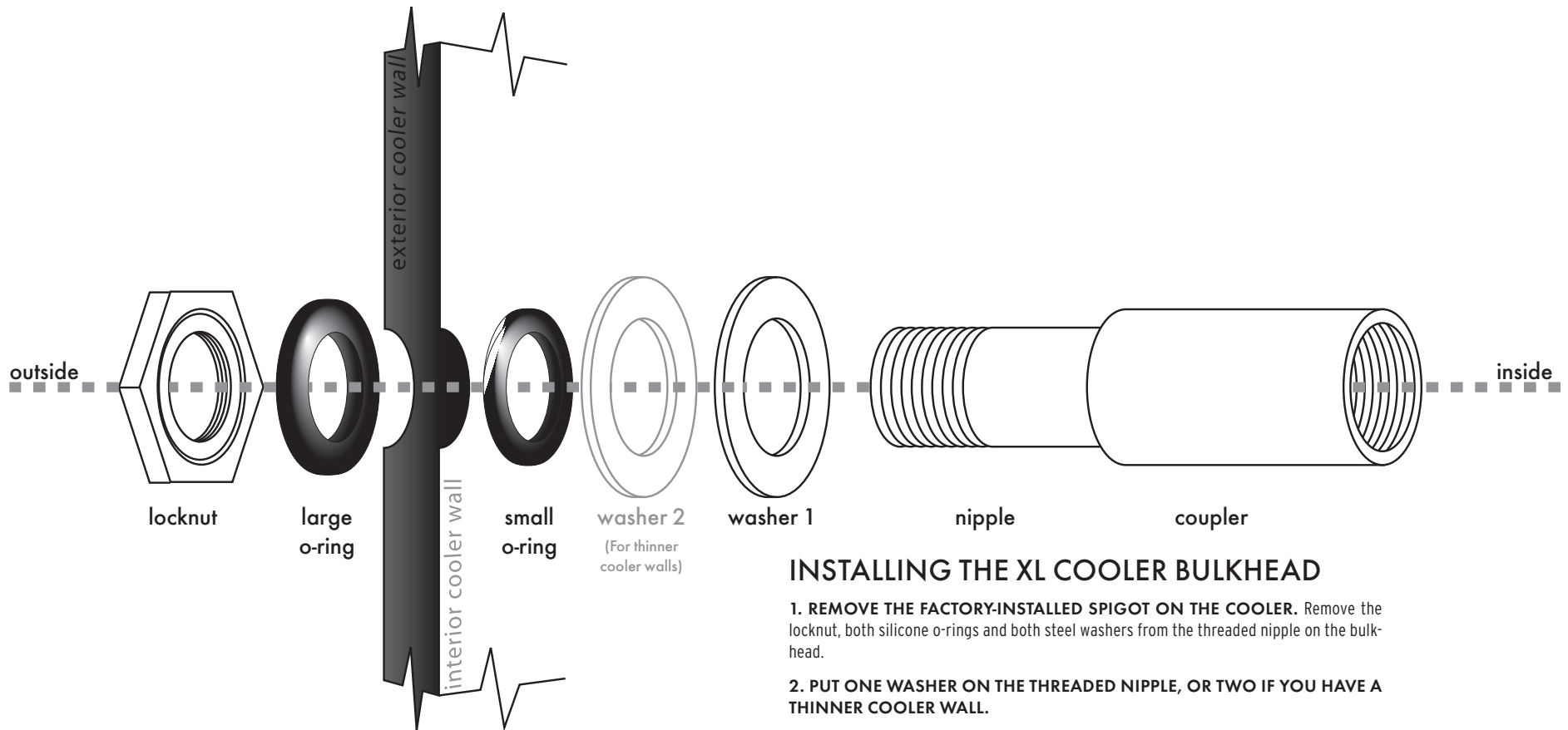


XL COOLER BULKHEAD



INSTALLING THE XL COOLER BULKHEAD

- 1. REMOVE THE FACTORY-INSTALLED SPIGOT ON THE COOLER.** Remove the locknut, both silicone o-rings and both steel washers from the threaded nipple on the bulkhead.
- 2. PUT ONE WASHER ON THE THREADED NIPPLE, OR TWO IF YOU HAVE A THINNER COOLER WALL.**
- 3. PUT THE SMALL SILICONE O-RING ON THE NIPPLE AND PUSH THE O-RING AND THE WASHER(S) ALL THE WAY BACK.**
- 4. PLACE THE BULKHEAD ASSEMBLY INSIDE THE COOLER AND PUSH THE THREADED NIPPLE THROUGH THE SPIGOT HOLE.** The small o-ring should be resting against the inside wall of the cooler.
- 5. ON THE OUTSIDE OF THE COOLER, PLACE THE LARGE O-RING ON THE NIPPLE AND PUSH IT AGAINST THE OUTSIDE WALL OF THE COOLER.**
- 6. THREAD THE LOCKNUT ONTO THE NIPPLE AND TIGHTEN IT UNTIL IT JUST TOUCHES THE LARGE O-RING.**
- 7. TIGHTEN FROM THE INSIDE ONLY – HAND-TIGHTEN, THEN USE PLIERS.** Initial tightening of the locknut from the outside can damage the o-ring.
- 8. ONCE SNUG, THE LOCKNUT CAN BE TIGHTENED THE REST OF THE WAY FROM THE OUTSIDE.**