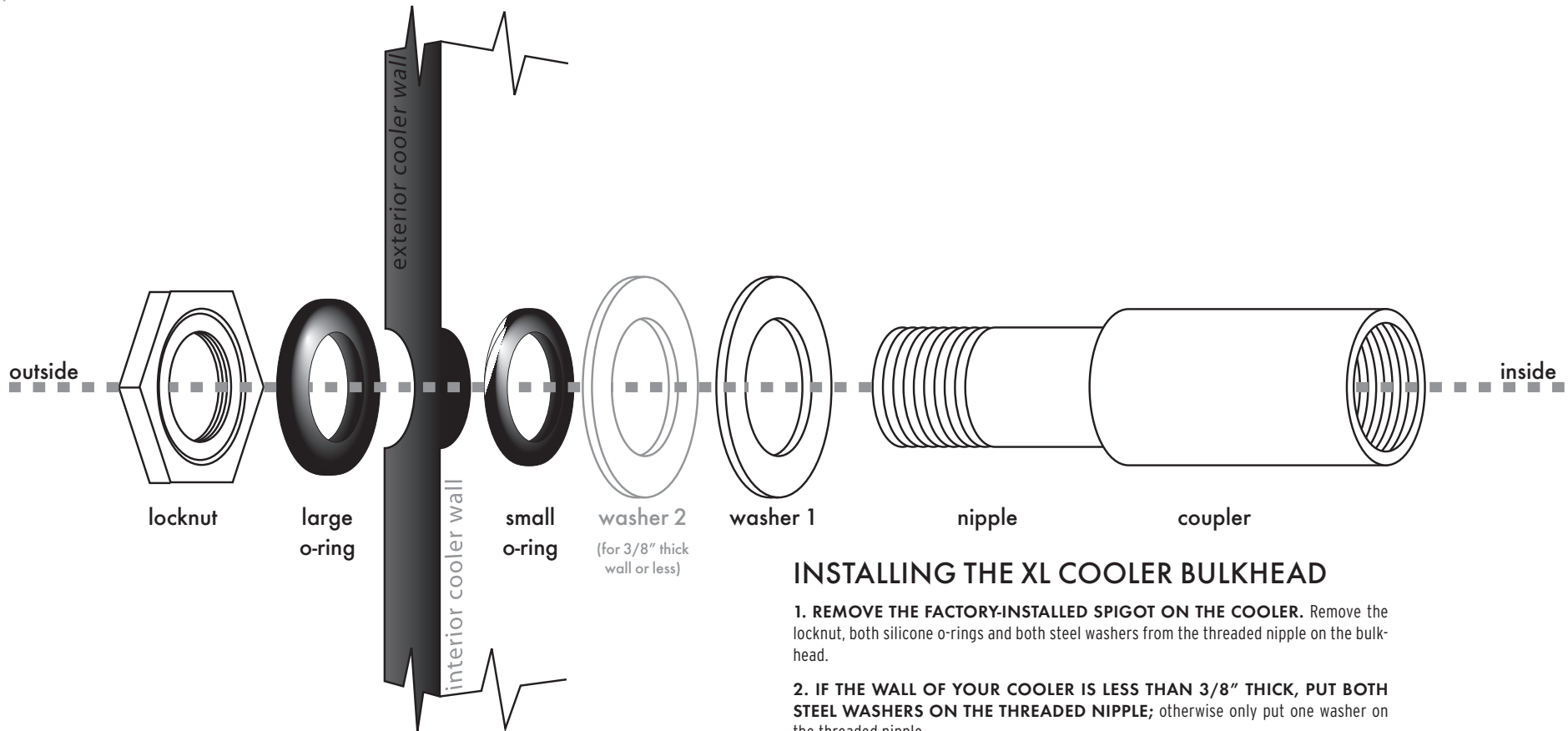


# XL COOLER BULKHEAD

Official NORTHERN BREWER Instructional Document



## INSTALLING THE XL COOLER BULKHEAD

**1. REMOVE THE FACTORY-INSTALLED SPIGOT ON THE COOLER.** Remove the locknut, both silicone o-rings and both steel washers from the threaded nipple on the bulkhead.

**2. IF THE WALL OF YOUR COOLER IS LESS THAN 3/8" THICK, PUT BOTH STEEL WASHERS ON THE THREADED NIPPLE;** otherwise only put one washer on the threaded nipple.

Northern Brewer coolers #7541 and 7542 require one washer.

**3. PUT THE SMALL SILICONE O-RING ON THE NIPPLE AND PUSH THE O-RING AND THE WASHER(S) ALL THE WAY BACK.**

**4. PLACE THE BULKHEAD ASSEMBLY INSIDE THE COOLER AND PUSH THE THREADED NIPPLE THROUGH THE SPIGOT HOLE.** The small o-ring should be resting against the inside wall of the cooler.

**5. ON THE OUTSIDE OF THE COOLER, PLACE THE LARGE O-RING ON THE NIPPLE AND PUSH IT AGAINST THE OUTSIDE WALL OF THE COOLER.**

**6. THREAD THE LOCKNUT ONTO THE NIPPLE AND TIGHTEN IT UNTIL IT JUST TOUCHES THE LARGE O-RING.**

**7. TIGHTEN FROM THE INSIDE ONLY – HAND-TIGHTEN, THEN USE PLIERS.** Initial tightening of the locknut from the outside can damage the o-ring.

**8. ONCE SNUG, THE LOCKNUT CAN BE TIGHTENED THE REST OF THE WAY FROM THE OUTSIDE.**